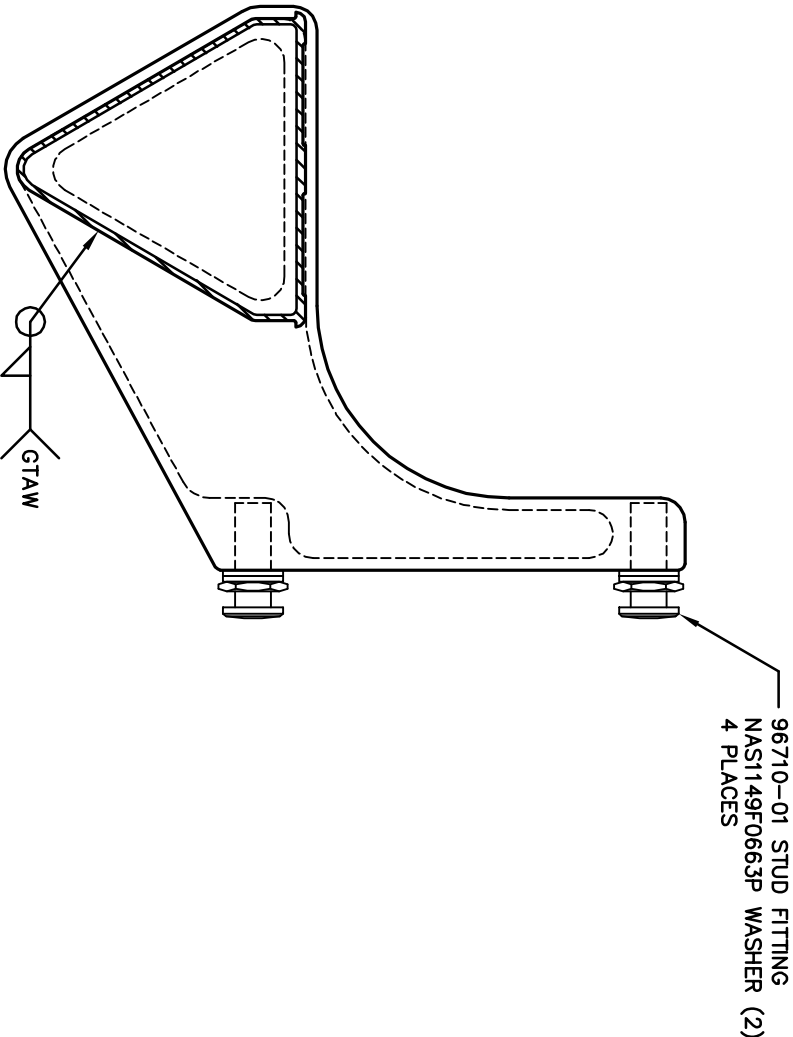
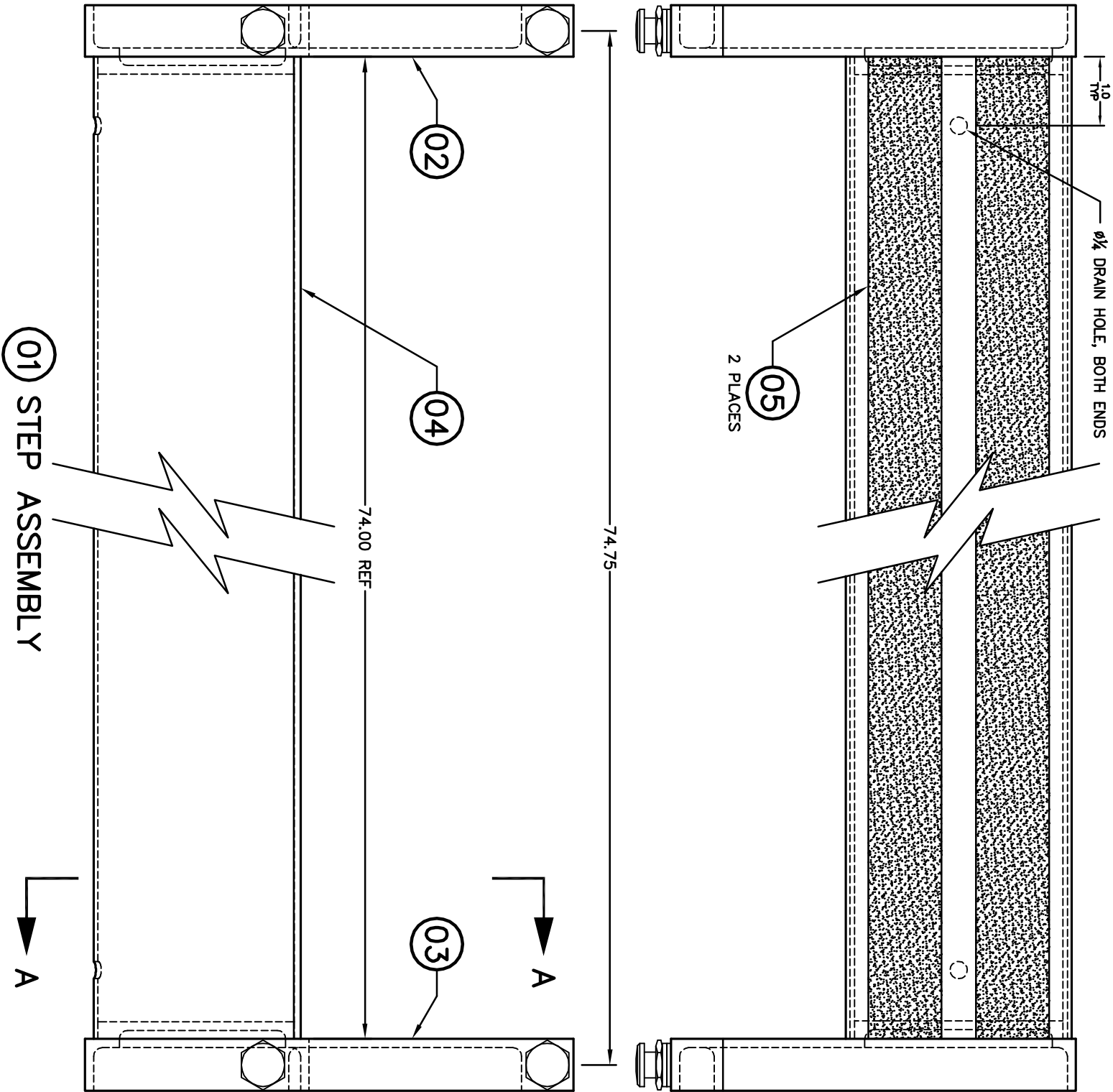


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REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		
1	TITLE BLOCK UPDATED; DRAIN HOLES ADDED; NOTE 3	BJC	08/05/2014

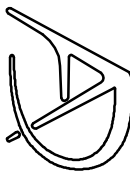
NOTES

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. WELDING OF 6061 ALUMINUM TO BE COMPLETED BY GTAW METHOD TO AMS2685C. WELDING ROD SHALL CONFORM TO ANSI/AWS ER4043.
3. ALL ALUMINUM PARTS TO BE THOROUGHLY DEGREASED AND POWDER COATED AFTER WELDING. ALTERNATE: ALL ALUMINUM PARTS TO BE THOROUGHLY DEGREASED, ALODINED, EPOXY PRIMED AND POLYURETHANE PAINTED AFTER WELDING. SAFETY-WALK TAPE TO BE APPLIED AFTER POWDER COATING OR PAINTING.



QTY	PART NO.	ITEM	DESCRIPTION	MATERIAL
8	NAS1149F0663P		WASHER	
4	96710-01		STUD FITTING	
2	96911-05	05	SAFETY-WALK TAPE (1" WIDE)	3M
A/R	78240	04	EXTRUSION	
1	96921-02	03	LH STEP BRACKET	
1	96921-01	02	RH STEP BRACKET	
1	96911-01	01	STEP ASSEMBLY	

APPROVALS		DATE
DRAWN:	JEFF CLARKE	28 NOV 2012
CHECKED:	E. BURGOIN	04 DEC 2012
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ANGLES X.XXX ±0.010 ±1/2" X.XX ±0.03 X.X ±0.1		

		
AERO DESIGN LTD.		
9888A MALASPINA ROAD		
POWELL RIVER, BC, CANADA, V8A 0G3		
TEL: 604.483.2376		
www.aerodesign.ca		

BELL 429 CABIN STEPS QUICK RELEASE STEP ASSEMBLY			
SCALE 1 : 2	DWG. SIZE	DWG. NO.	REV.
SHEET 1 OF 1	A3	96911	1